ADDENDUM TO 400030-060 SS2000MD4-M INSTALLATION MANUAL FOR USE WITH MODEL SS2000MD4-M-103

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Replace Section 4.7 STEP RESOLUTION, with the following:

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The number of pulses per revolution is selected using positions 7 and 8 of the switch described in Section 4.5. The following chart provides the correct switch setting for each available step resolution.

Switch Position		Stop Boselution	Pulses Per
7	8	Step Resolution	Revolution
0 (OFF)	0 (OFF)	Full	200
1 (ON)	0 (OFF)	1/2	400
0 (OFF)	1 (ON)	1/5	1,000

1/10

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Switch Position		Stop Posalution	Pulses Per
7	8	Step Resolution	Revolution
0 (OFF)	0 (OFF)	Full	200
1 (ON)	0 (OFF)	1/2	400
0 (OFF)	1 (ON)	1/5	1,000
1 (ON)	1 (ON)	1/10	2,000

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1 (ON)

1 (ON)

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2.000



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