

ADDENDUM TO 400030-060 SS2000MD4-M INSTALLATION MANUAL FOR USE WITH MODEL SS2000MD4-M-103

Replace Section 4.7 STEP RESOLUTION, with the following:

The number of pulses per revolution is selected using positions 7 and 8 of the switch described in Section 4.5. The following chart provides the correct switch setting for each available step resolution.

Switch Position		Step Resolution	Pulses Per Revolution
7	8		
0 (OFF)	0 (OFF)	Full	200
1 (ON)	0 (OFF)	1/2	400
0 (OFF)	1 (ON)	1/5	1,000
1 (ON)	1 (ON)	1/10	2,000

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